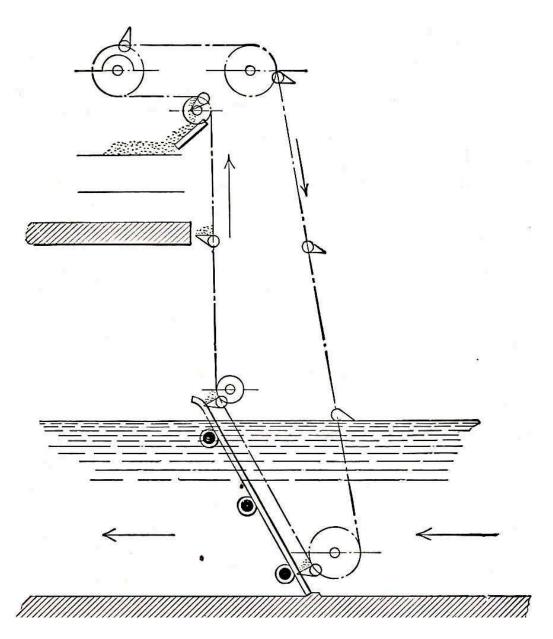
ISSUE: 23 AUGUST 2017 REV. 01 JAN 2025 SUBJECT TO TECHNICAL CHANGES OR ERROR.

DOCUMENT NO: WCPL-SC-1-19 CIN: U29199GJ1990PTC014284







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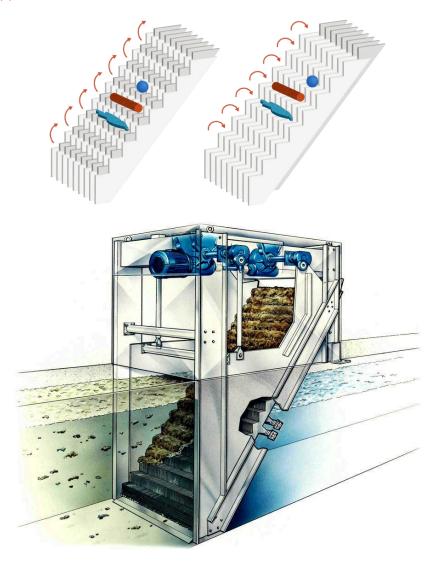
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# STEP SCREEN



| Туре                      | Unit | WS-1000  | WS-1500   | WS-2000   | WS-2500   | WS-3000   |
|---------------------------|------|----------|-----------|-----------|-----------|-----------|
| Width                     | mm   | 600      | 600       | 800-1000  | 800-1000  | 800-1000  |
| Height                    | mm   | 450      | 600       | 800       | 1000      | 1400      |
| Side water depth<br>(SWD) | mm   | 650      | 850       | 950       | 1200      | 1700      |
| Bar Space                 | mm   | 1 - 6    | 1 - 6     | 1 - 6     | 1 - 6     | 1 - 6     |
| Max.flow*                 | MLD  | 0.5-1    | 1-2.5     | 2.5-4     | 4-6       | 6-10      |
| Discharge Height          | mm   | 700-1200 | 1200-2000 | 1200-2000 | 1200-2000 | 1200-2500 |
| Effective Width           | mm   | 300      | 600       | 600       | 800       | 800       |

- Max flow in liters per second subjected to clear water at 0.2 meter head and 3 mm bar space.
- Minimum velocity 0.45 m/s to prevent clogging, max. 0.90m/s to prevent washout.

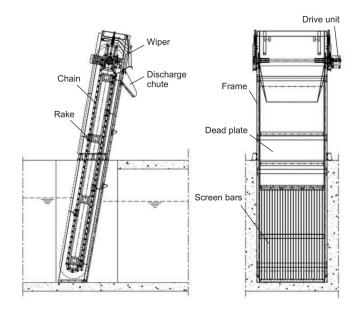
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# MULTI RAKE BAR SCREEN

Multi rake bar screen is a mechanically cleaning screen which is installed in the inlet works of treatment plants, pumping stations and water inlet structures to capture solid materials which otherwise would be harmful to following processes and to the downstream equipment. Clogging possibility is minimized by using several rakes which are lined on a pair of endless chains instead of one rake which is operated by an arm. Screen opening can be manufactured up to 5 mm, so it can be efficiently used for fine screening applications which need small screen opening.





#### Construction:

- Screen frame: Fabricated with MOC option of SS / Galvanised Steel / MSEP
- 2. Dead Plate: SS Formed and Joined by Bolting.
- 3. Screen Bars: Trapezoidal or Rectangular, in MS or SS
- 4. Discharge chute: For Solid Capture, in MS or SS
- 5. Rake: MS or SS, mounted on an endless SS Chain, with Friction Reducing PE Ends.
- 6. Wiper: SS with PE Edge for Cleaning and Discharging of Solids from Rake
- 7. Chain: Two Sprockets, Two Endless Chain in SS for trouble free operations.
- 8. Drive: IP55 Class motor with Standard Gearbox

#### Design Options:

- 1. Screen channel width: 600 1200
- 2. Screen channel depth: up to 5000 mm
- 3. Discharge height: 800 mm 2500
- 4. Bar extension: 200 mm
- 5. Screen opening: 5 50 mm
- 6. Installation angle: 70 80 degree
- 7. Rake travel speed: 4 8 m/min
- 8. Accessories:
  - a. Torque switch
  - b. Ultrasonic differential level measurement
  - c. Local control panel
  - d. Cover

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# **ROTARY DRUM SCREEN**

ROTARY DRUM SCREEN, compared to other screening technologies, is primarily used for fine screening, usually fibers and other bio sludge. Drum Screen can be made very fine to separate solids up to 0.1 mm and more. Drums are either perforated sheets or sometimes wire wedge screens, installed on a slant rotating support (trunnion wheels) with internal screw to convey solids on one side and liquid on the other.

# Applications:

Subset industries where Drum Screen used.

- Paper and pulp industry separation of fine fibres
- Meat processing industry: separation of scraps
- Agricultural industry
- Breweries preliminary treatment of process waters
- Laundries, separation of fibres from wash waters

#### Construction:

Our drum screens come in many sizes /custom made for different flows, thus ensuring that one or more units are suitable for each application.

- Material of Construction : AISI 316
- Perforation Size: 1 mm Standard
- Drum Thickness: 0.5mm up to 6.0mm
- In to Out, Out to In Option
- With or without an overflow system.
- VFD Speed Controls (Optional)
- Variable inclination (Optional)
- Low weight and small built-in dimensions for easy installation.
- Optional Accessories:
  - Solid Pressing Screw in the output
  - High Pressure Washing Pump

